# **Development of ATLAS Pixel Detector for the HL-LHC**

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### **Overview**



- Introduction
- High luminosity LHC
- Radiation damage in silicon detectors
- New Pixel detector for HL-LHC
  - Detectors for HL-LHC
  - Planner pixel sensor
  - Biasing structure
- Summary





### Introduction



- ☐ High Luminosity LHC (2026)
- Instantaneous luminosity: 7.5 × 10<sup>34</sup> cm<sup>-2</sup>s<sup>-1</sup>
- Integrated luminosity : 3000 fb<sup>-1</sup>
- Radiation damage: 1 × 10<sup>16</sup> 1MeV n<sub>eq</sub>cm<sup>-2</sup>
- Number of interaction : ~200 per crossing
- Increase Radiation damage and Pile-up
- How can we maintain physics performances?
  - Radiation Tolerance
  - Fine Pixel
  - High speed readout
  - Trigger logic upgrade

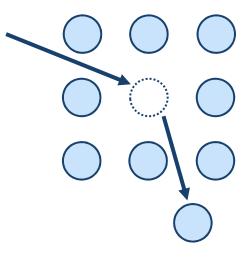
New Silicon Tracker (ITk Pixel and ITk Strip)

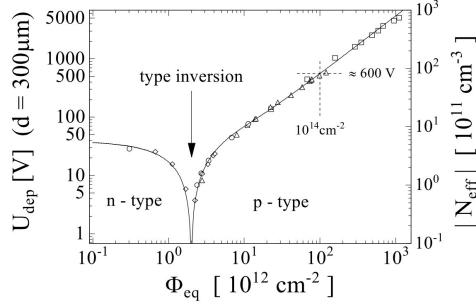
are needed.

# Radiation damage in Si detectors



- Bulk damage
- Main effect for Si sensors
- Collision with particles make defects
- → Many exogenous level will be created
- Defect's effect
- Increase p-type impurity
- → Higher depletion voltage
- Recombination center
- → Noise, leakage current
- Trapping center
- → Charge Collection Efficiency

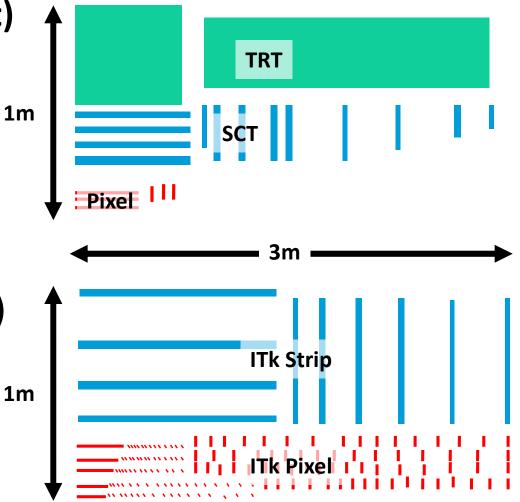




### **Detectors for HL-LHC**



- Inner Detector (current)
  - Detector is composed of
    - ✓ Pixel → Silicon
    - ✓ TRT } Gas
  - Silicon area : ~65m²
  - Channel : ~100M
- Inner Tracker (upgrade)
  - Detector is composed of
    - ✓ ITk Pixel
      ✓ ITk Strip
  - Silicon area : ~200m²
  - Channel: ~5G



**Cost is very important point** 

### **Planner Pixel Sensor**

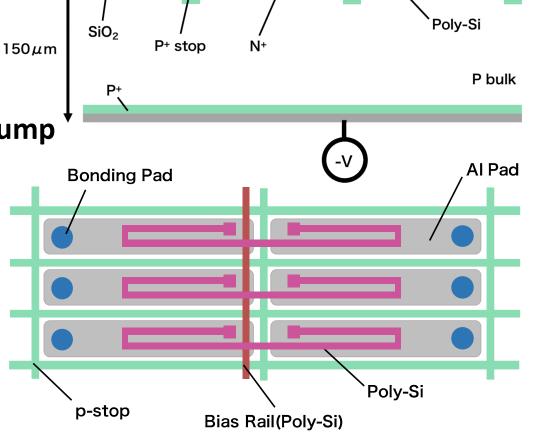


Before FC

Al Pad

**ASIC** 

- □ n<sup>+</sup>-in-p pixel sensor
  - Implanting n<sup>+</sup> into p-type Si
  - Lower costs
  - Radiation tolerance up to ~3 × 10<sup>15</sup> 1MeV n<sub>eq</sub>cm<sup>-2</sup>
  - No type inversion
  - Bond to ASIC with metal bump
- Device structure
- Pixel Size
- $\rightarrow$  50 × 50 or 25 × 100  $\mu$ m<sup>2</sup>
- → One of the most smallest planner hybrid sensor
- Biasing Structure



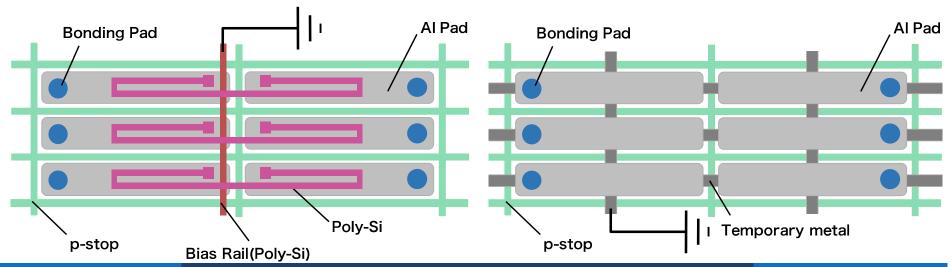
After FC

**SnAg Bump** 

## **Biasing structures**



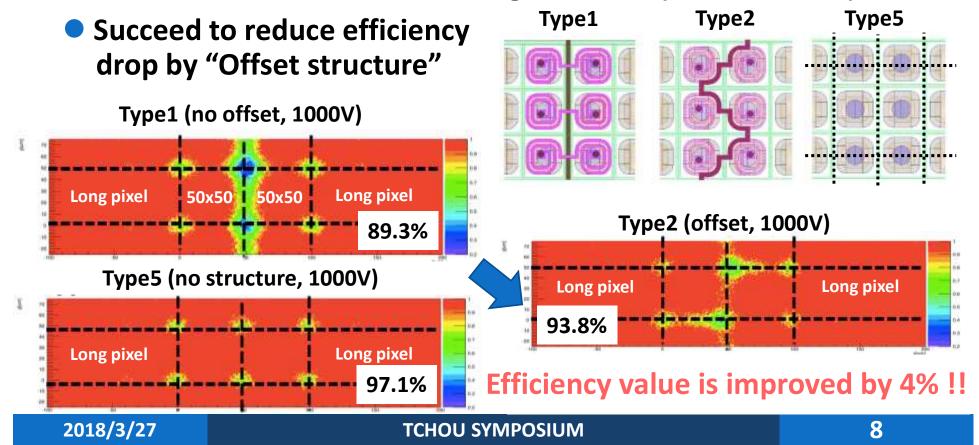
- □ IV-testing before bump-bonding
  - Cost of bump-bonding is quite high (accounted for ~50%)
  - IV-testing before bump-bonding is important for good yield
  - → Need to set all pixel GND for biasing
- How can we do? two choices
  - Temporary metal : Metal structure (will be etching), high costs
  - Bias rail: High resistivity Poly-Si rail, radiation damage issue



#### Bias rail structure



- Efficiency drop after irradiation
- Typical efficiency drop observed at under biasing structure
- → Changing concentrations of impurity and charge collection field
- → Some carrier induced on biasing structure (not electrode)



## **Summary**



- Development of ATLAS pixel detector
  - ATLAS Inner detectors will be replaced with new silicon detectors for higher luminosity experiment.
     Need to maintain physics performance in high luminosity environment.
- We are developing finer pixel, with lower cost and higher radiation tolerance detector.
- Low cost can be materialized by IV-testing before bumpbonding.
- Biasing structures are needed. Efficiency drop of 3%(no-bias), 4%(with bias structure) is observed after irradiation.