



IJC/IN2P3



KEK



Tsukuba HEP

2023 Joint workshop of TYL/FJPPL and FKPPL

Project of FJPPL (D RD 23): Project since 2021

**Development of precision timing silicon detector (LGAD)
for future collider experiments**

K. Hara (U. Tsukuba)

Koji Nakamura^{*1} (KEK), Kazuhiko Hara, Sayuka Kita, Tomoka Imamura (Tsukuba)
Reisaburo Tanaka^{*2}, Abdenour Lounis, Ana Torrento, Maurice Cohen-Soldal (IJClab/IN2P3)

^{*1} Koji.Nakamura@cern.ch

^{*2} reisaburo.tanaka@cern.ch

Next Generation Collider Experiments

New: “Higher Luminosity” and/or “Higher Energy”

– High Luminosity LHC (HL-LHC)

- 20 times more data ($\sim 3000\text{-}4000 \text{ fb}^{-1}$) at **14TeV**
- Plan : Start in 2029

Detectors under construction
Replacements foreseen

– High Energy LHC (HE-LHC)

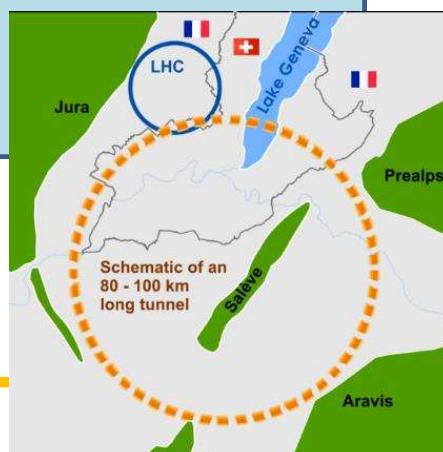
- Use super conducting magnets with higher field (16T)
- **28TeV** collider in the LHC tunnel.

– Future Circular Collider (FCC-hh)

- Use super conducting magnets with higher field (16T)
- **100TeV** pp collider in 100km tunnel at CERN.

– International Linear Collider (ILC)

- 250GeV e+ e- collider in Japan

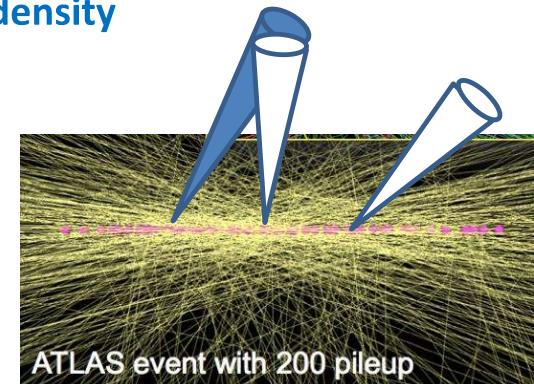


Inner Tracking system

In very high particle density

140 pileups @ HL-LHC

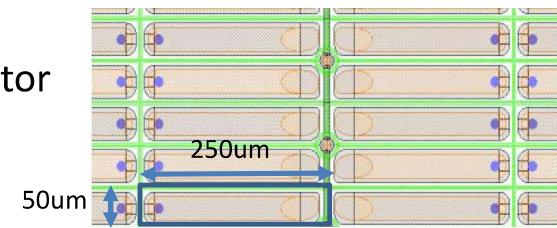
1500 pileups @ FCC-hh



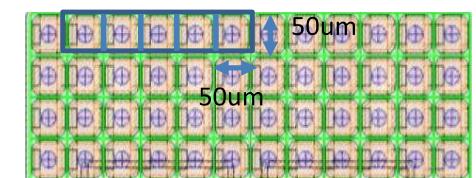
ATLAS event with 200 pileup

solved this so far...

↓
finer pixel pitch
Current detector
(ATLAS IBL)

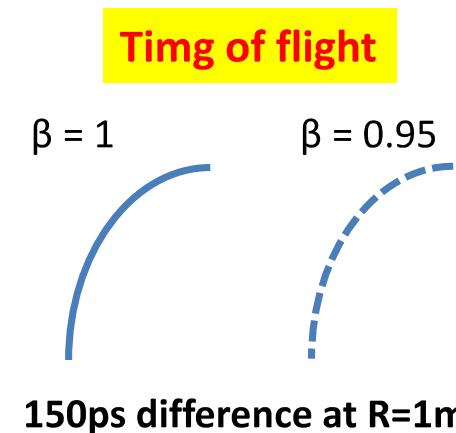
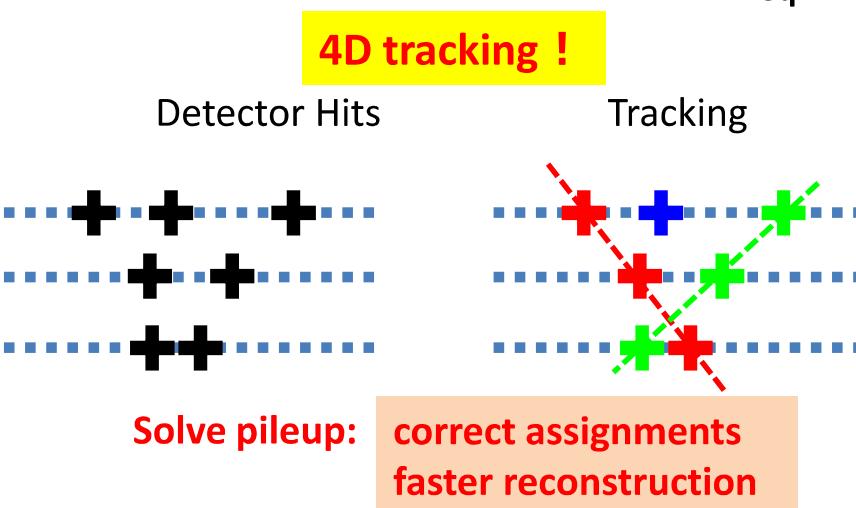


New detector
(Pixel @HL-LHC)

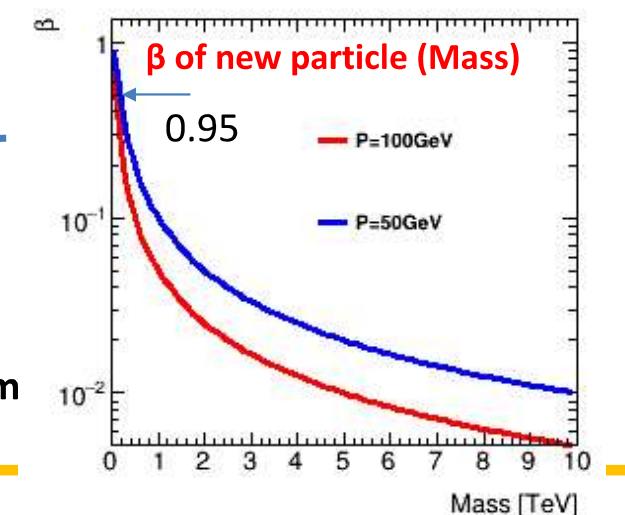


Semiconductor Tracking Detectors in future

- Further finer pitch ? \rightarrow limited by FE Electronics/bump bonding (min : $50 \times 50 \mu\text{m}^2$)
 - In addition to spatial resolution, **Timing resolution helps!**
 \rightarrow Sensor with good timing information is a candidate for future tracker!
- Tentative Requirements:
 - 30ps timing resolution (1cm at c)
 - $O(10)\mu\text{m}$ spatial resolution
 - (hadron collider) $\sim O(10^{16})n_{\text{eq}}/\text{cm}^2$ radiation tolerance



- ✓ K+ π^+ separation
- ✓ Mass measurement of long lived e.g. chargino



Low Gain Avalanche Diode (LGAD)

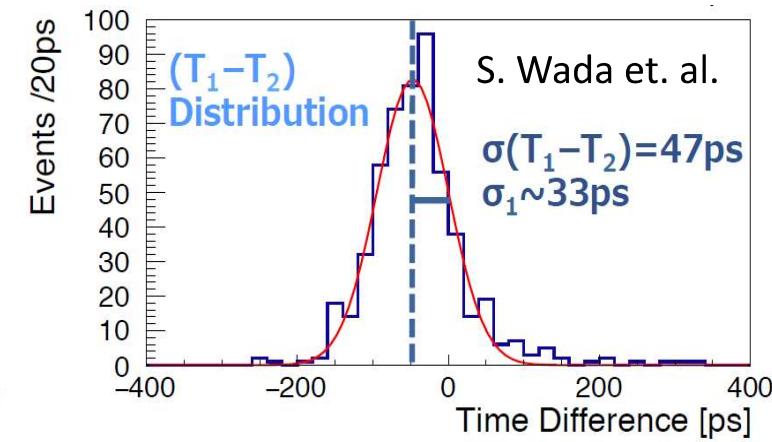
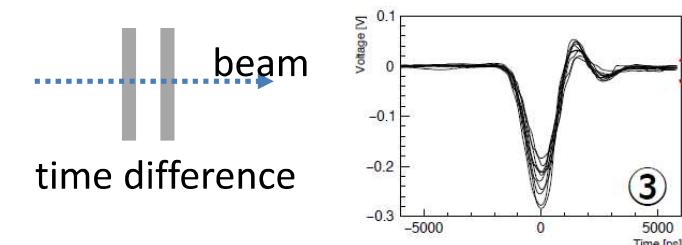
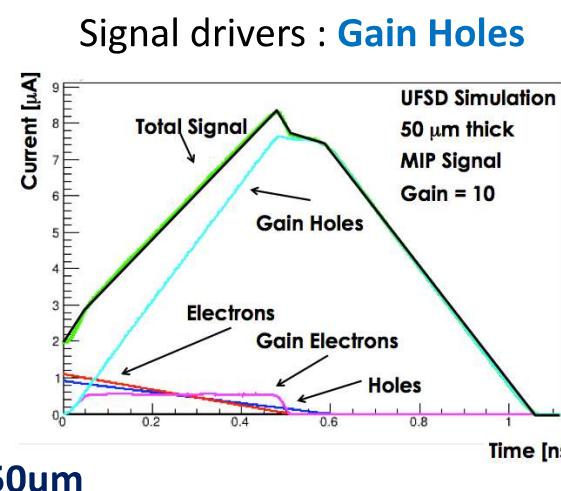
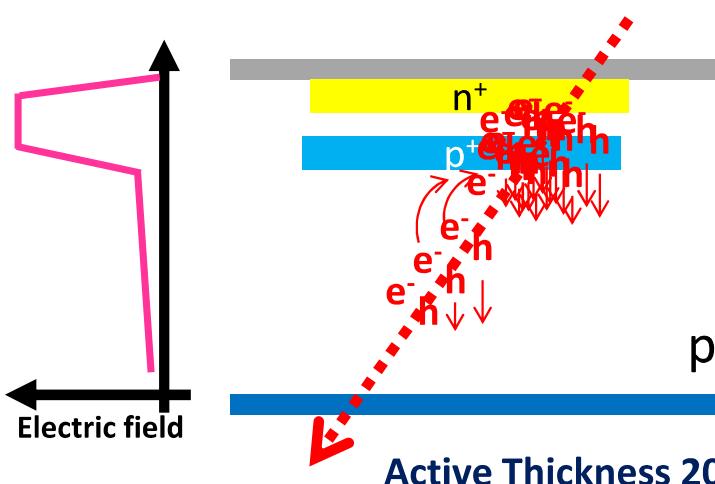
- Low Gain Avalanche Diode (LGAD)

n^+ -in- p type sensor with p^+ gain layer under n^+ implant, creating high electric field in localized region: avalanche → Good timing resolution.

- **30ps timing resolution already achieved**

- R&D on

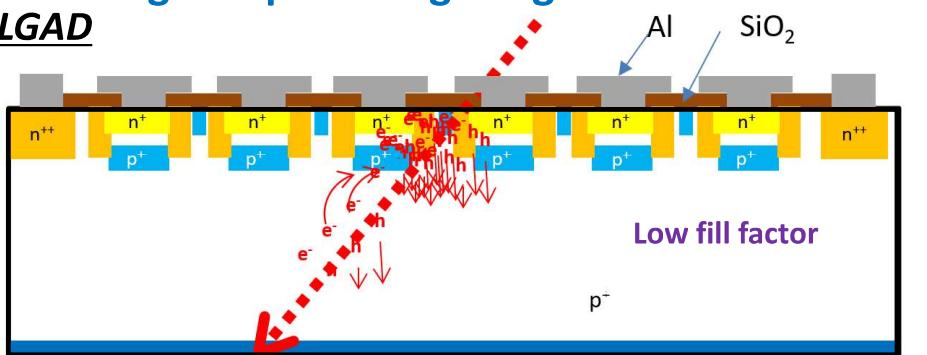
- Finer pitch electrodes for spatial resolution
- Understanding the timing resolution
- Radiation tolerance



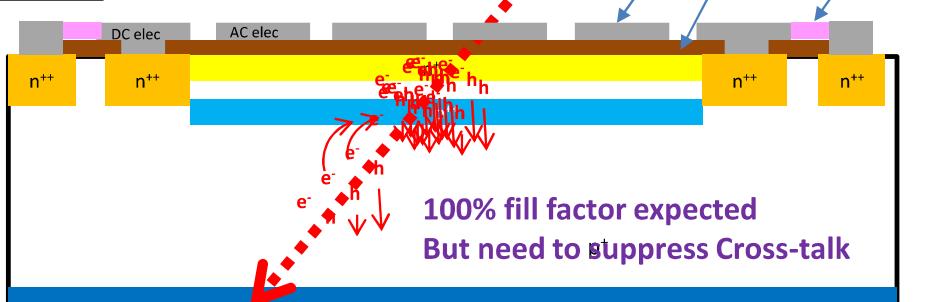
AC-LGAD with both spatial and timing resolutions

- First prototype with 80um pitch strip (DC-LGAD) → Only 20% of area has gain
- Common gain layer with AC-coupled readout (AC-LGAD) → Uniform gain! and electrode segmentation possible
 - Increase n^+ implant resistivity to suppress cross talk via n^+ implant
 - Larger C_{cpl} for larger signal

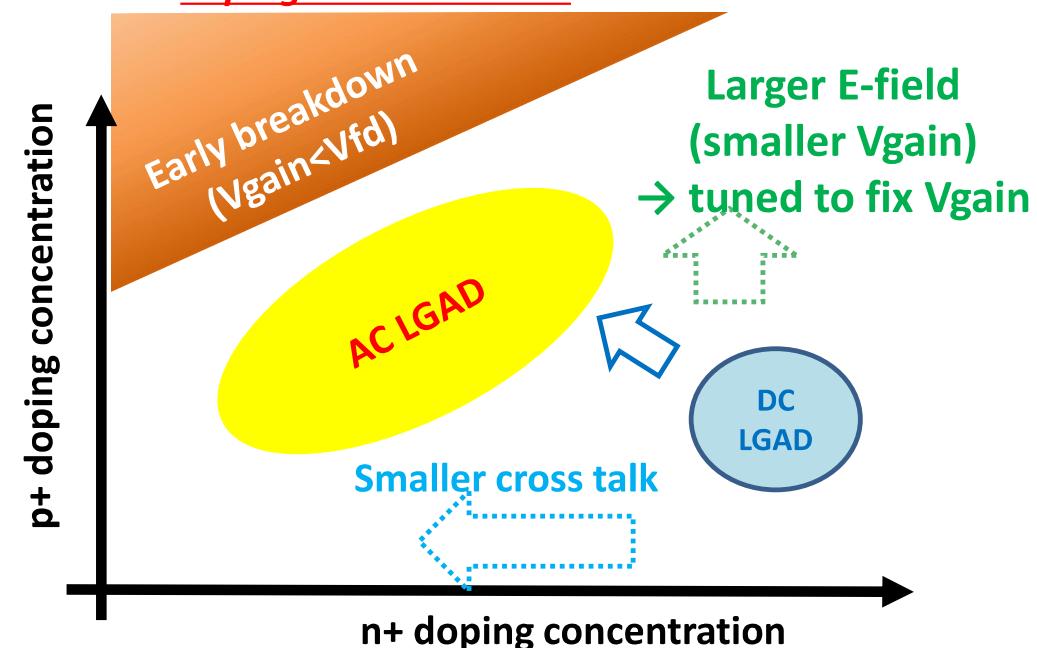
DC-LGAD



AC-LGAD



- ✓ Al electrode coupling capacitance (SiO_2 thickness)
- ✓ doping concentrations



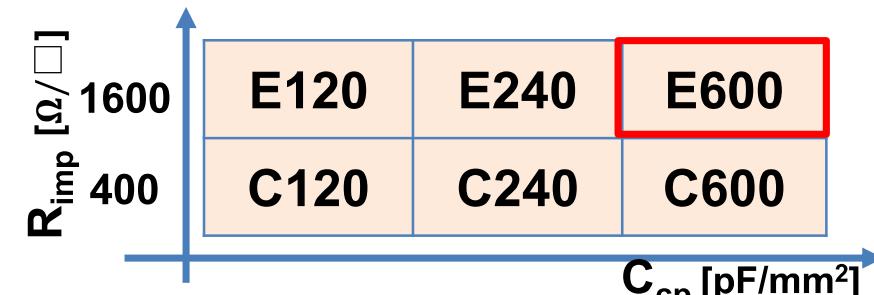
Electrode segmentation (spatial resolution)

(left) Compared signal height MPVs of 6 C_{cp}/R_{imp} settings

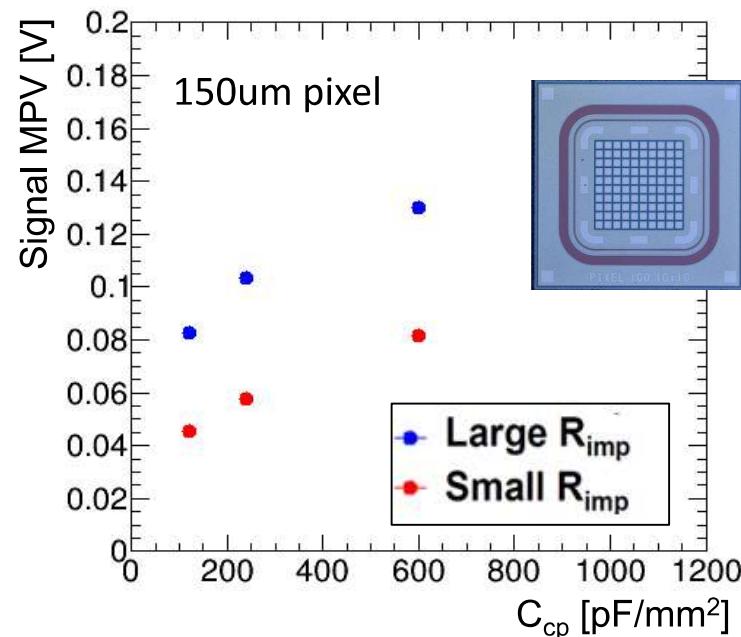
- Two n+ resistivities and three Ccpl (150um pixel)

(right) Compared signal distributions of 3 pixel pitches

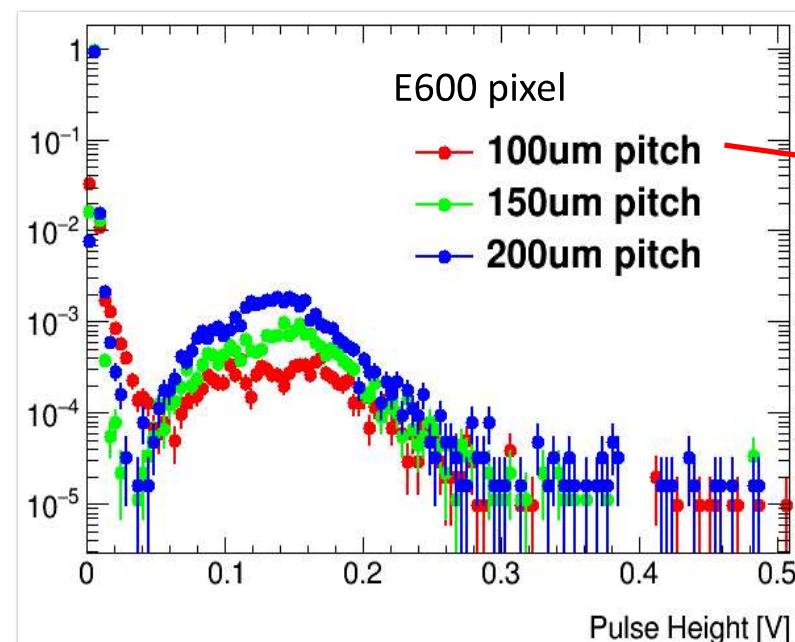
- 100/150/200um pitches (E600 type)



Signal height MPVs for 6



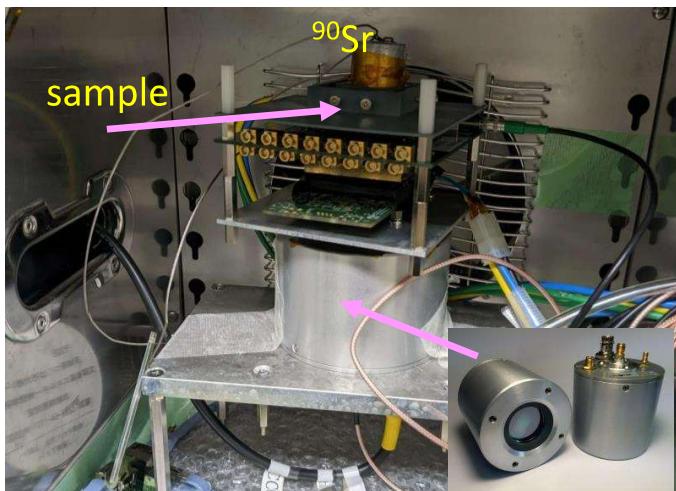
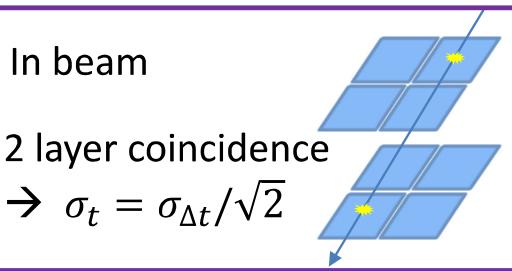
Signal height distributions for 6



Signal MPV for β
 $: 122.4 \pm 5.5 \text{ mV}$
Noise: 2mV (typ.)

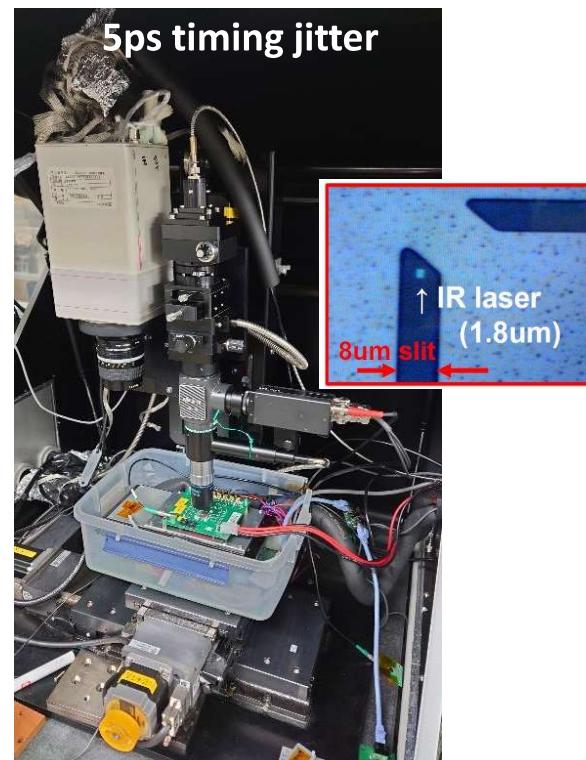
**100um pitch pixel
 successfully
 developed with
 good S/N**

Measurement/understanding of timing resolution



Photek PMT 240
~9ps timing resolution

Infra-Red (pico sec) laser



Contributions to timing resolution

$$\sigma_t^2 = \sigma_{tw}^2 + \sigma_j^2 + \sigma_L^2$$

σ_{tw} : Time walk (constant fraction)

σ_j : Jitter (electronics) MIP IR

σ_L : Landau effect MIP

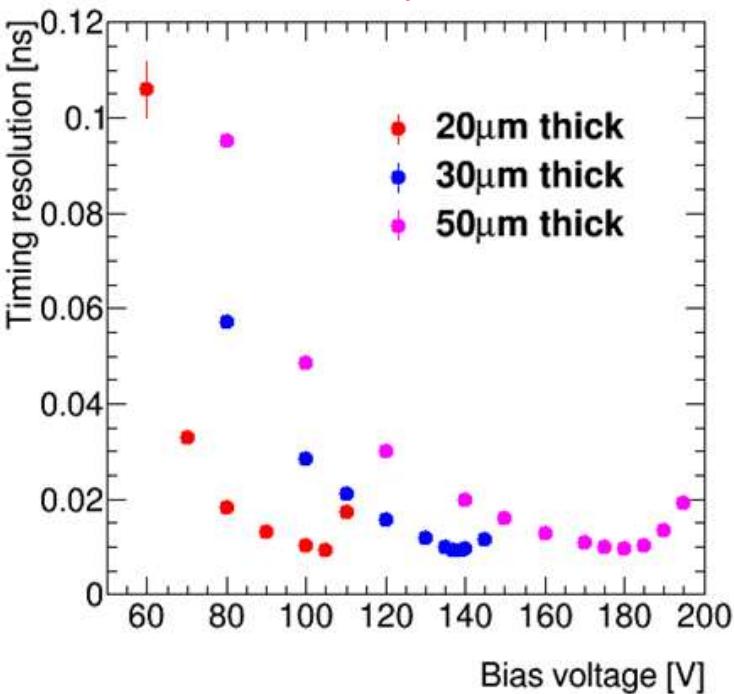
- Photek PMT240 (MCP-PMT)
 - timing reference to MIP signal
 - **9 ps resolution**
 - **Don't know injecting position.**
- Infra-red (pico sec) laser
 - Known injecting position(Size: 1.8um)
 - **<10 ps jitter**
 - **No landau noise**

Timing Resolution

Timing resolution measured in two systems
(reference time jitters are not subtracted)

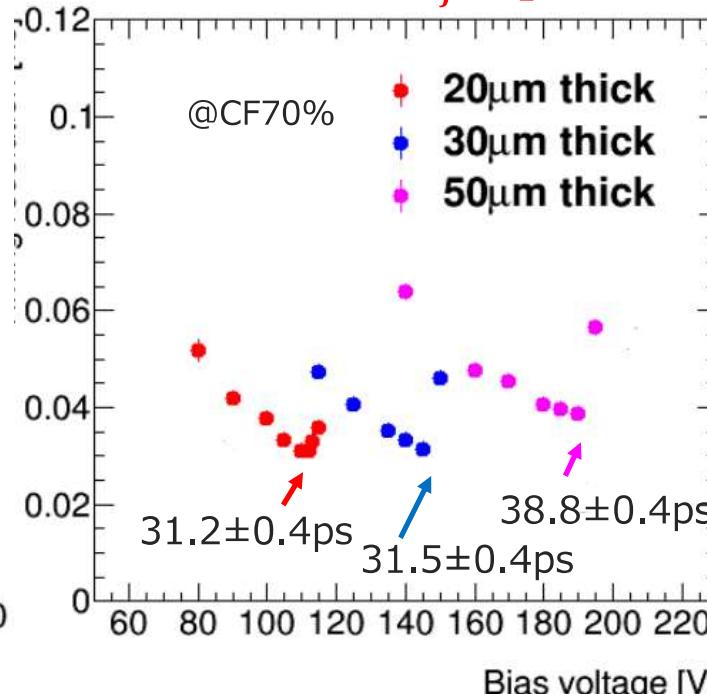
Infra-red laser ($E_{dep} \sim$ a few times MIP)

$$\sigma_t^2 = \sigma_{tw}^2 + \sigma_j^2$$



Beta-ray measurement

$$\sigma_t^2 = \sigma_{tw}^2 + \sigma_j^2 + \sigma_L^2$$



$$\sigma_j = \frac{\sigma_n}{\left| \frac{dV}{dt} \right|} = \frac{\sigma_n}{\left| \frac{S}{t_r} \right|} = \frac{t_r}{\left| \frac{S}{\sigma_n} \right|}$$

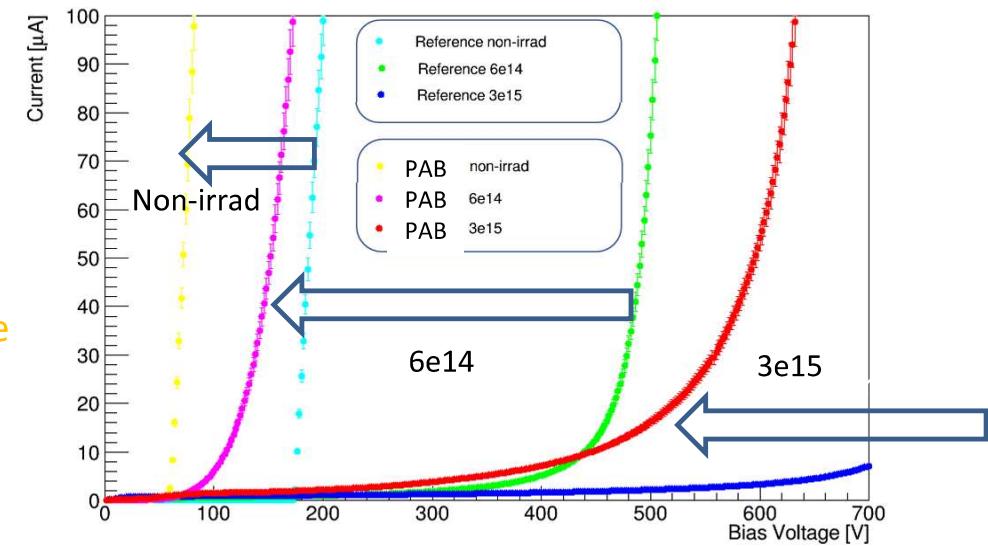
IR: measure jitter noise at each bias.
→ transfer it to jitter for MIP
→ evaluate Landau contribution

Thick	50um	30um	20um
Time resolution	38.8 ps	31.5 ps	31.2 ps
jitter	9.8 ps	11.8 ps	15.9 ps
Landau noise	37.5 ps	29.2 ps	26.8 ps

- ✓ 20um active thickness is better for smaller Landau noise
- ✓ expect to obtain better results in testbeam: Beta ray scattering?

Rad-hardness: New ideas of improvement

- LGAD p⁺ concentration is radiation sensitive :
 - active shallow acceptors are transformed into defect complexes that are no longer acceptor. e.g. BiO_i is donor
- New ideas
 - Carbon annealing (add C to capture O_i)
 - **Compensation method**
 - Add Phosphorus to compensate Boron doped in excess
 - doner removal expected to be slowed: turned **not effective**
 - Injecting carbon in addition may work
 - **Partially activated Boron (PAB)**
 - Non active Bi at beginning to clean up O_i (no further creation of BiO_i)



PAB : Very promising results
First LGAD sensor surviving up to 3e15 neq/cm² at <600V
(non-irrad sample needs to tune properly...)

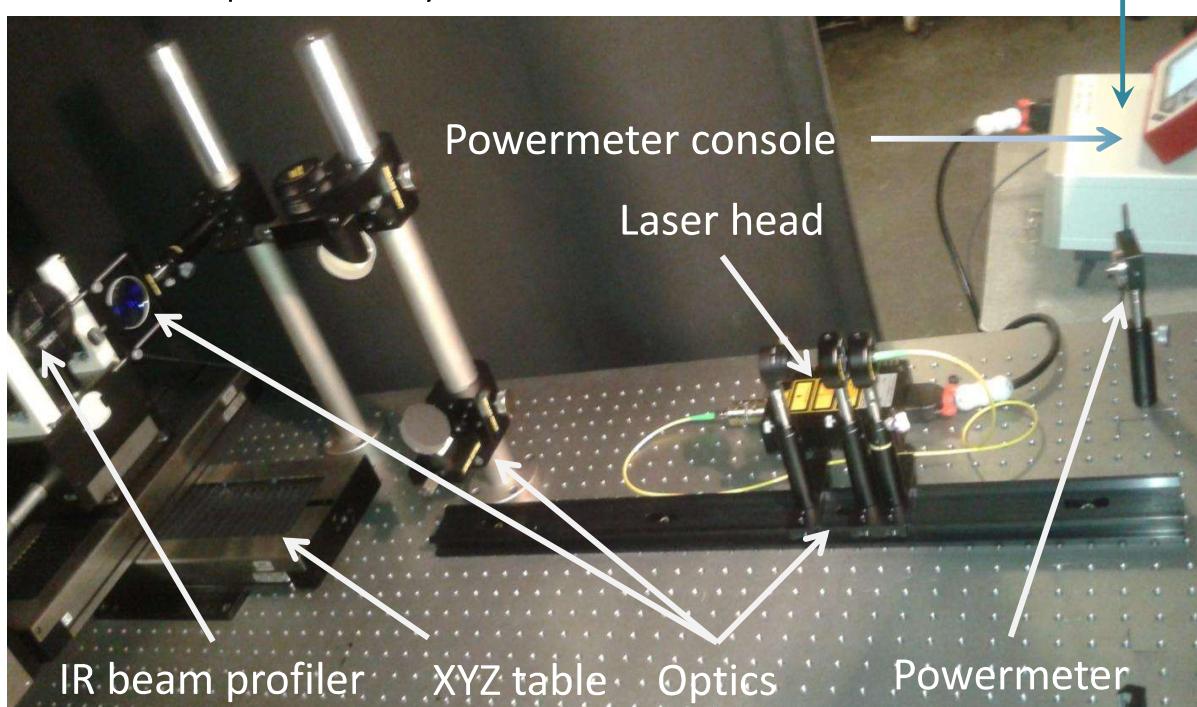
IJCLab plan/contribution

- Characterisation measurements of LGAD sensors with IR laser
 - Gain measurement
 - Study of charge sharing between channels
 - Front-end electronics should be already coupled to the detector
 - Perspective: possible evolution towards a generic system to measure “stand-alone” detectors
- SIMS measurement of doping profiles
 - Compact SIMS tool (Hiden analytical Ltd.) able to achieve a sensitivity of 10^{17} at/cm³
 - Perspective: possibility of accessing a system with 10^{14} at/cm³ sensitivity (U. Versailles) under study

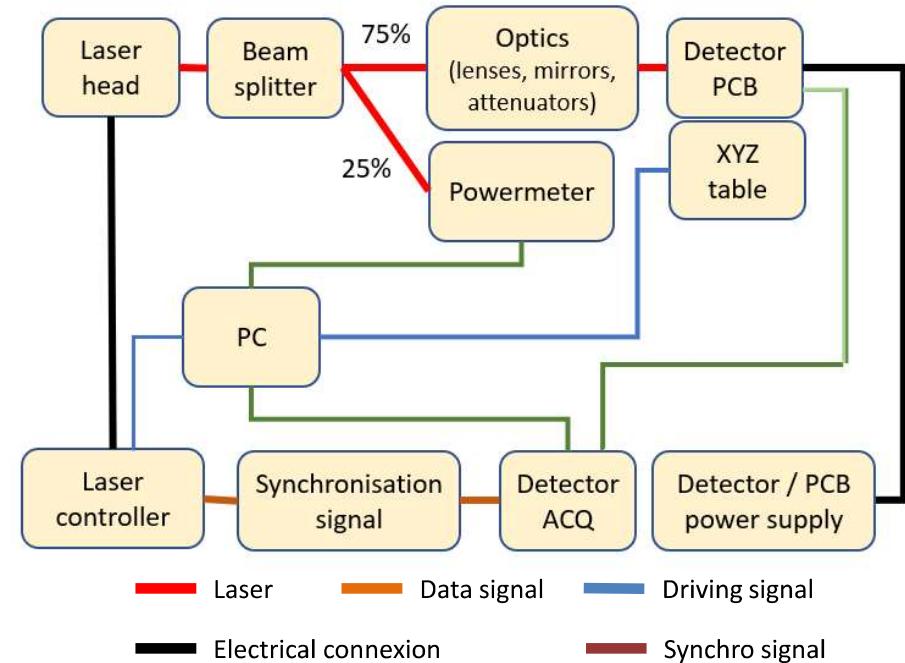
Optical test bench@IJClab (preliminary)

IR laser test bench built to characterise AC-LGAD sensors for EIC

- Picosecond pulsed diode laser
- $\lambda = 1056.4 \pm 7.4 \text{ nm}$
- 0 – 40 MHz
- 150 mW peak intensity
- 35 ps pulse width (FWHM)
- 10.8 ps jitter
- Expected spot size $\sim 10 \mu\text{m}$



Laser controller PILAS



2022 activity: Visit to IJClab

Japanese team visited IJClab

- Discussed SIMS for implant profile analysis
- Discussed LGAD sensor testing setup
- Discussed ATLAS HGTD ALTIROC ASIC status

visited U Geneva group:

- Learned operation of Si-Ge based ASIC
(obtained one set for test @ KEK)



R&D list

- Improvement of radiation tolerance (con't)
 - Tune Partially Activated Boron procedure
 - Apply PAB to AC-LGAD
 - Re-try Compensation with Carbon rich wafer.
- Large area prototype
 - Gain uniformity in larger sensor is to examine
 - Fabricate samples using KEK R&D and EIC prototype masks
 - Flip-chip 20mm x 20mm sensors to ATLAS ITkpix chips
- ASIC development
 - Need high speed ASIC with “not-too-high power consumption”
 - Target: less than $0.5\text{W}/\text{cm}^2$ power consumption
 - Collaborating with OMEGA and Si-Ge ASIC (Uni. Geneva)
 - ATLAS/CMS/EIC will produce their own ASICs for the colliders
- Will build modules suitable for future collider experiments

Large area prototype

EIC prototype

3cm length

500um pitch strip

R&D prototype

2cm x 2cm

100um pitch pixel



ASIC

**Applications to
Collider Experiments**



FJPPL 2023

Funding Request

Funding Request from France				
Description	€/unit	nb of units	total (€)	requested to
Visit to Japan	150/day	20 days	3000	IN2P3
Travel	1000	2 travels	2000	IN2P3
Total			5000	

Funding Request from Japan				
Description	k¥/Unit	nb of units	total (k¥)	requested to ³
Visit to France	45/day	5 days	225	KEK
			150	KEK
Travel	150/travel	2 travels	300	KEK
Total			675	

Additional Funding from France			Additional Funding from Japan		
provided by/requested to ⁴	Type	€	provided by/requested to ⁴	Type	k¥
IN2P3 pixel core funds		30000	JSPS	travel	2000
			JSPS	Equipment	2000